

1. Dip glass in 0.1 to 0.2 percent silane solution for 1 minute.
2. Cure at room temperature and 50 percent relative humidity for 8 hours, or cure at 50°C and 50 percent relative humidity for 1 hour.
3. Rinse substrates in sonication bath of fluorinated solvent for 2 minutes.
4. Dry for 1 hour at room temperature.